



DEKASYL MS-7

Elastic, transparent sealant

DEKASYL MS-7 is a good compromise between an adhesive and a sealant. DEKASYL MS-7 is used for creating transparent elastic bonds. DekasyL MS-7 is based on MS polymer.

DEKASYL MS-7			
Art. No.	Size	Container	Colour
62561	290 ml	Cartridge	Transparent

Your advantages:

- No solvents, isocyanate or PVC
- Good UV resistance and ageing resistance
- Temperature-resistant from -40°C to +100°C
- Neutral, odourless and fast-curing
- Can be coated (wet on wet) after the skin forms; this does not generally impede curing
- Compatible with most industrial painting or lacquering systems and with both alkyd resin and emulsion paints (due to the large number of different types of industrial paints available, we recommend a compatibility test)

DEKASYL MS-7 Elastic, transparent sealant

Technical details

Product description

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Applications

- Elastic bonds and sealing in caravan and mobile home construction
- Bonding and sealing of different coloured materials
- Sealing glass to wood/aluminium
- Sealing GRP or aluminium profiles to painted sheet metal panels

How to use

DEKASYL MS-7 can be easily applied using a manual gun or a compressed air gun at temperatures from

+5°C to 35°C. For sealing, DEKASYL MS-7 should be worked or smoothed within 10 minutes (at 20°C/50% R.H.) using a spatula or putty knife previously immersed in mild DEKAFINISHER. Do not allow DEKAFINISHER to penetrate between the bonding sides and the sealant as this will lead to a loss of adhesion. For bonding, the substrates must be put together within 15 minutes (at 20 °C/50% R.H.) after application of DEKASYL MS-7. The higher the temperature, the less time the product remains workable. In general, a 2-mm layer of adhesive is recommended for bonding similar materials (similar firmness). The greater the difference in thermal expansion, the thicker the layer of adhesive should be. For further information on this point, contact Dekalin. At a temperature of 20°C and a relative humidity of 50%, DEKASYL MS-7 can usually be coated with most industrial paints after 10 minutes. The best possible adhesion of paint

layers will be achieved if the paint is applied 4 hours after using DEKASYL MS-7.

Clean the tools or remove uncured DEKASYL MS-7 residue with a clean, colourless cloth soaked in a cleaning agent such as DEKACLEAN ULTRA (we recommend testing in advance whether the cleaning agent damages the surface).

Adhesion

In general, DEKASYL MS-7 adheres well to clean, dry, dust- and grease-free substrates made of aluminium, stainless steel, galvanised steel, zinc, copper, brass, powder-coated metal, most coated metal surfaces, glass, PVC, polyester (GRP), painted and lacquered wood, etc. without primer. No adhesion without pretreatment on polyethylene, polypropylene, and Teflon®. We recommend cleaning the substrates with DEKACLEAN ULTRA. We recommend carrying out a bonding test before use. In cases in which a strong bond is necessary due to high thermal or physical loads – in wet environments in particular – we recommend the use of DEKAVATOR. For the properties of substrates that are not on the list and for more detailed information, please contact your DEKALIN customer service directly.

Storage

DEKASYL MS-7 can be stored in sealed (unopened) cartridges for 12 months in a dry place at a room temperature of +10°C to +30°C.

Safety precautions

Please consult our current material safety data sheet for further information.

Transport classification

Not applicable.

Technical data

Colour (standard)	Transparent
Base material	MS polymer
Curing/setting	Humidity
Specific density	approx. 1.06 kg/l
Skin formation time (20 °C/50% R.H.)	approx. 10 minutes
Open time (20 °C/50% R.H.)	< 15 minutes
Cured after 24 h (20 °C/50% R.H.)	approx. 2.5 mm
Shore A hardness (DIN 53505)	approx. 45
Volume change (DIN 52451)	< 2%
Tensile stress (100%) (DIN 53504/ISO 37)	approx. 1.2 MPa
Tensile stress at break (DIN 53504/ISO 37)	approx. 2.4 MPa
Elongation at break (DIN 53504/ISO 37)	approx. 250%
Shear stress (DIN 53283/ASTM D1002)	approx. 1.9 MPa
Solvent component	0%
Isocyanate component	0%
Temperature resistance	-40 °C to +100 °C
Application temperature	+5 °C to +35 °C
UV and weathering resistance	Good
Container sizes	290 ml cartridge, other containers on request

Consult the safety data sheet or the container label for safety notes.